



PARASOLEIL PROCESS GUIDE

Custom Finish

While Parasoleil has its own line of proprietary powder coat finishes that have been vetted, tested, and specified to enhance a certain design intent, we understand that some projects require a custom finish solution. With countless options and dozens of suppliers to choose from, we recommend you consider the following factors when selecting a custom powder coat to specify:

IS THE POWDER READILY AVAILABLE?

Verify with the supplier that the powder you want is not on back order and that the lead time is reasonable for your project requirements.

IS THE POWDER UV PROTECTED?

Some powders, particularly bright, primary colors, have a tendency to fade more quickly, even in interior applications, when exposed to sunlight. UV-protected powders have been tested and verified to hold up much better to sun exposure.

IS IT AAMA 2604 RATED OR BETTER?

An AAMA 2604 rating confirms that the powder has the durability to last when exposed to most exterior site conditions over time.

CAN THE POWDER BE APPLIED IN A SINGLE STEP?

Standard pricing for custom finishes includes a powder that can be applied in a single step over a base primer coat.

CHECK THE GLOSS LEVEL

Matte finishes don't shed water and debris easily while high-gloss tend to show scratches so Semi-gloss is recommended for most applications.

Parasoleil

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For your convenience, here is a list of powder suppliers that carry a vast array of powder options. To assist in your selection process, you may order samples directly from these suppliers:

Tiger Coatings: <https://www.tiger-coatings.com/us/>

IFS Coatings: <https://www.ifscoatings.com/>

Contact Parasoleil for warranty information, availability, UV stability, and that application are all within acceptable tolerances for the project requirements.